**Extruder notes**

*Wasp extruder:*

200 steps = 1 rotation

Barrel diameter: 10mm

area: 78.54mm2

Auger pitch: 7mm

549.78 mm3 : 1 rotation

Nozzle diameter: 2mm

Area: 3.14 mm2:

1 rotation = 175.09mm long extrusion